

a pivotable arm member having a first pair of air
pressurized suction cup members affixed thereto and
disposed in spaced apart relation on an engagement
line,

said pivotable arm member being pivotable from a
first position at which said suction cup
members are engagable with a label on the
supply of labels to a second transfer
position; and

an actuating means for engaging and removing said label
from said pivotable arm members and including a
second suction cup means disposed to pass between
said first pair of air pressurized suction cup
members and to engage said label on said engagement
line.

37. The label positioning apparatus of claim 36 wherein
said second suction cup means have two air pressurized suction
cup members on said actuating means that are spaced apart a
distance less than the spacing dimension of said first pair of
cup members.

38. A label positioning apparatus for use with a molding
machine comprising:

at least one label rack for arranging and holding a stack
of labels at an inclined angle with respect to a
horizontal reference plane;

label retention and adjustment means affixed to the
dispensing end of said label rack for preventing the
labels from gravitationally falling out of said label
rack and for providing adjustability of the label
position with respect to the label rack;

grasping means including a pivotable arm member for grasping and drawing-off a label from said label rack,

said pivotable arm member having at least two air pressurized suction cup members affixed thereto that are spaced apart a predetermined distance,

said pivotable arm member being pivotable between a first position wherein said suction cup members are in contact with a label of said label rack and a second position located a predetermined distance away from said first position,

said pressurized suction cup members being disposed on an engagement line against an adjoining label; and

an actuating means for drawing-off and retaining a label from said pressurized suction cup members at said second position of said pivotable arm member,

said actuating means having a second two air pressurized suction cup members constructed and spaced apart such that they pass between said first mentioned pressurized suction cup members of said pivotable arm member and contact said label at the rigid engagement line to draw-off and retain the label therefrom. --

R E M A R K S

The label grasping and actuating means of the present invention is a subcombination of the in-mold labeling apparatus of the present disclosure which warrants protection in subcombination status. Accordingly, appropriate claims are presented herewith